

# UPN/UNP

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### Grades:

AISI 304/L (DIN 1.4301/7)  
AISI 316/L (DIN 1.4401/4)  
AISI 316Ti (DIN 1.4571)

### Specifications:

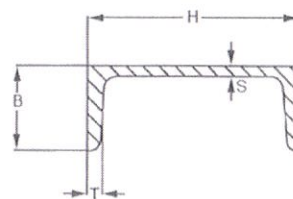
Bent / Hot rolled

### Certificate:

Upon request according EN 10204 3.1

### Length:

Approximate length 3-6 m



| H  |   | B  |   | S   |   | T   | kg/m |
|----|---|----|---|-----|---|-----|------|
| 20 | x | 10 | x | 3,0 | x | 3,0 | 0,82 |
| 20 | x | 20 | x | 2,0 | x | 2,0 | 0,83 |
| 20 | x | 20 | x | 3,0 | x | 3,0 | 1,30 |
| 25 | x | 15 | x | 3,0 | x | 3,0 | 1,18 |
| 25 | x | 25 | x | 3,0 | x | 3,0 | 1,66 |
| 30 | x | 15 | x | 3,0 | x | 3,0 | 1,30 |
| 30 | x | 15 | x | 4,0 | x | 4,0 | 1,66 |
| 30 | x | 20 | x | 3,0 | x | 3,0 | 1,54 |
| 30 | x | 30 | x | 2,0 | x | 2,0 | 1,31 |
| 30 | x | 30 | x | 3,0 | x | 3,0 | 2,63 |
| 30 | x | 30 | x | 4,0 | x | 4,0 | 2,63 |
| 30 | x | 33 | x | 5,0 | x | 7,0 | 4,30 |
| 40 | x | 20 | x | 2,0 | x | 2,0 | 1,47 |
| 40 | x | 20 | x | 3,0 | x | 3,0 | 1,78 |
| 40 | x | 20 | x | 4,0 | x | 4,0 | 2,30 |
| 40 | x | 30 | x | 3,0 | x | 3,0 | 2,26 |
| 40 | x | 30 | x | 4,0 | x | 4,0 | 2,94 |
| 40 | x | 35 | x | 5,0 | x | 7,0 | 4,80 |
| 40 | x | 40 | x | 3,0 | x | 3,0 | 2,59 |
| 40 | x | 40 | x | 4,0 | x | 4,0 | 3,33 |
| 50 | x | 25 | x | 3,0 | x | 3,0 | 2,26 |
| 50 | x | 25 | x | 4,0 | x | 4,0 | 2,94 |
| 50 | x | 25 | x | 5,0 | x | 6,0 | 4,20 |
| 50 | x | 30 | x | 3,0 | x | 3,0 | 2,50 |
| 50 | x | 30 | x | 4,0 | x | 4,0 | 3,26 |
| 50 | x | 38 | x | 5,0 | x | 7,0 | 5,70 |
| 50 | x | 40 | x | 3,0 | x | 3,0 | 2,98 |
| 50 | x | 40 | x | 4,0 | x | 4,0 | 3,90 |
| 50 | x | 50 | x | 3,0 | x | 3,0 | 3,31 |
| 50 | x | 50 | x | 4,0 | x | 4,0 | 4,29 |
| 50 | x | 50 | x | 5,0 | x | 5,0 | 5,36 |
| 60 | x | 30 | x | 3,0 | x | 3,0 | 2,59 |
| 60 | x | 30 | x | 4,0 | x | 4,0 | 5,74 |
| 60 | x | 30 | x | 6,0 | x | 6,0 | 5,10 |
| 60 | x | 40 | x | 3,0 | x | 3,0 | 6,08 |

| H   |   | B  |   | S   |   | T    | kg/m  |
|-----|---|----|---|-----|---|------|-------|
| 60  | x | 40 | x | 4,0 | x | 4,0  | 4,20  |
| 60  | x | 40 | x | 6,0 | x | 6,0  | 6,08  |
| 60  | x | 60 | x | 6,0 | x | 6,0  | 7,22  |
| 65  | x | 42 | x | 5,5 | x | 7,5  | 7,40  |
| 80  | x | 40 | x | 3,0 | x | 3,0  | 5,46  |
| 80  | x | 40 | x | 4,0 | x | 4,0  | 4,60  |
| 80  | x | 40 | x | 5,0 | x | 5,0  | 5,96  |
| 80  | x | 40 | x | 6,0 | x | 6,0  | 7,20  |
| 80  | x | 40 | x | 8,0 | x | 8,0  | 9,60  |
| 80  | x | 45 | x | 6,0 | x | 8,0  | 8,80  |
| 100 | x | 50 | x | 3,0 | x | 3,0  | 4,51  |
| 100 | x | 50 | x | 4,0 | x | 4,0  | 5,89  |
| 100 | x | 50 | x | 5,0 | x | 5,0  | 7,53  |
| 100 | x | 50 | x | 6,0 | x | 6,0  | 8,97  |
| 100 | x | 50 | x | 6,0 | x | 8,5  | 10,60 |
| 100 | x | 50 | x | 8,0 | x | 8,0  | 12,13 |
| 120 | x | 55 | x | 7,0 | x | 9,0  | 13,50 |
| 120 | x | 60 | x | 6,0 | x | 6,0  | 10,90 |
| 130 | x | 65 | x | 6,0 | x | 6,0  | 11,90 |
| 140 | x | 60 | x | 7,0 | x | 10,0 | 16,20 |
| 140 | x | 70 | x | 7,0 | x | 7,0  | 14,90 |
| 150 | x | 75 | x | 6,0 | x | 6,0  | 13,90 |
| 150 | x | 75 | x | 9,0 | x | 9,0  | 20,10 |
| 160 | x | 65 | x | 7,5 | x | 10,5 | 19,10 |
| 160 | x | 80 | x | 6,0 | x | 6,0  | 14,90 |
| 160 | x | 80 | x | 8,0 | x | 8,0  | 19,40 |